

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A cap chute end subassembly for capping a container, comprising
  - a fluid manifold for injecting a first non-oxygen bearing fluid into said container, said fluid manifold having a plurality of manifold apertures;
  - 5 a fluid shoe operatively adjacent said fluid manifold for injecting a second non-oxygen bearing fluid into an open side of at least one of a plurality of caps and said container following said injection of first fluid;
  - a frame that supports said fluid shoe and is configured to hold said  
a plurality of caps;
  - 10 a wiper supported by said frame; and
  - a pair of arms operatively adjacent said wiper and rotatably affixed to the frame, wherein said pair of arms hold at least one of the caps for receipt by said container.
2. (Currently Amended) The subassembly of Claim 1, wherein said first non-oxygen bearing fluid and said second non-oxygen bearing fluid are the same.
3. (Currently Amended) The subassembly of Claim 1, wherein said first non-oxygen bearing fluid and said second non-oxygen bearing fluid are different.

4. (Currently Amended) The subassembly of Claim 1, wherein said first non-oxygen bearing fluid and said second non-oxygen bearing fluid are a gas.

5. (Currently Amended) The subassembly of Claim 1, wherein said first non-oxygen bearing fluid and said second non-oxygen bearing fluid are a liquid.

6. (Original) The subassembly of Claim 1, wherein said fluid manifold and fluid shoe are in fluid communication with one another.

7. (Original) The subassembly of Claim 1, wherein said fluid shoe comprises a plurality of shoe apertures.

8. (Original) The subassembly of Claim 1, wherein said wiper depresses said cap onto said container.

9. (Canceled)

10. (Currently Amended) A cap chute end subassembly for capping a plurality of in-line containers in an ambient atmosphere, comprising  
a fluid manifold having a plurality of first manifold apertures for  
injecting a first non-oxygen bearing fluid into said plurality of containers;

5 a fluid shoe operatively adjacent said fluid manifold;

said fluid shoe having a plurality of shoe apertures for dispensing  
a second non-oxygen bearing fluid into a plurality of caps and plurality of  
containers;

10 a frame that supports said fluid shoe, said frame being configured  
to receive the plurality of caps at a receiving end of said frame;  
a wiper supported at a dispensing end of said frame; and

15 a pair of arms operatively adjacent said fluid shoe and rotatably  
affixed to the frame, said pair of arms being configured to hold at least one of  
the caps for receipt by at least one of said containers and to orient said plurality  
of caps to said plurality of containers.

11. (Currently Amended) The subassembly of Claim 10, wherein said  
first non-oxygen bearing fluid and second non-oxygen bearing fluid are the  
same.

12. (Currently Amended) The subassembly of Claim 10, wherein said  
first non-oxygen bearing fluid and second non-oxygen bearing fluid are a gas.

13. (Original) The subassembly of Claim 10, wherein said plurality  
of shoe apertures comprise:  
a plurality of first shoe apertures that inject said second fluid into  
said containers; and  
5 a second shoe aperture that injects said second fluid into said  
caps following the injection of said second fluid into said containers.

14. (Original) The subassembly of Claim 10, wherein said pair of  
arms receives said plurality of caps at said dispensing end of said frame.

15. (Original) The subassembly of Claim 14, wherein said pair of  
arms enables said plurality of containers to receive said plurality of caps.

16. (Currently Amended) The subassembly of Claim 15, wherein said  
pair of arms holds said plurality of caps for injection of said second non-oxygen  
bearing fluid into said caps.

17. (Original) The subassembly of Claim 16, wherein said pair of arms hold said plurality of caps at an acute angle to planes of openings of said containers.

18. (Currently Amended) The subassembly of Claim 17, wherein said second non-oxygen bearing fluid is directed into said containers upon said second non-oxygen bearing fluid being injected into said caps.

19. (Currently Amended) The subassembly of Claim 17, wherein said wiper places said plurality of caps parallel to said planes of openings after said second non-oxygen bearing fluid is injected into said caps.

20. (Previously Presented) A cap chute end subassembly for capping a plurality of in-line containers in an ambient atmosphere, comprising

a gas manifold having a plurality of first manifold nozzles for injecting a non-oxygen bearing gas into said plurality of containers;

5 a gas shoe operatively adjacent said gas manifold;

said gas shoe having a plurality of first shoe nozzles and a second shoe nozzle;

said first shoe nozzles for injecting said non-oxygen bearing gas into said plurality of containers;

10 said second shoe nozzle for injecting said non-oxygen bearing gas into a plurality of caps;

a frame that supports said gas shoe;

said frame being configured to receive the plurality of caps at a receiving end of said frame;

15 a wiper supported at a dispensing end of said frame;

a pair of arms operatively adjacent said gas shoe and rotatably affixed to the frame; and

20        said pair of arms being configured to hold at least one of the caps for receipt by at least one of the containers and to orient said plurality of caps such that said non-oxygen bearing gas is directed into said plurality of caps and then into said plurality of containers.

21.    (Original) The subassembly of Claim 20, wherein said first manifold nozzles direct said non-oxygen bearing gas in a direction substantially perpendicular to planes of openings of said plurality of containers.

22.    (Original) The subassembly of Claim 20, wherein said first shoe nozzles direct said non-oxygen bearing gas in a direction substantially perpendicular to planes of openings of said plurality of containers.

23.    (Original) The subassembly of Claim 20, wherein said first shoe nozzles inject said non-oxygen bearing gas into one of said containers after said first manifold nozzles inject said non-oxygen bearing gas into said one of said containers.

24.    (Original) The subassembly of Claim 20, wherein said non-oxygen bearing gas injected into said plurality of caps is subsequently directed into said plurality of containers.

25.    (Original) The subassembly of Claim 20, wherein said plurality of containers are moving in-line at least at about 275 containers per minute.

26-66. (Canceled)

67.    (New) A cap chute end subassembly for capping a container, comprising:

a fluid manifold for injecting a first non-oxygen bearing fluid into said container;

5 a fluid shoe operatively adjacent said fluid manifold for injecting a second non-oxygen bearing fluid into at least one of a plurality of caps following said injection of first fluid;

wherein said container and fluid shoe are moveable relative to one another.

68. (New) The subassembly of Claim 67, wherein said container moves relative to said fluid shoe.

69. (New) The subassembly of Claim 67, wherein said fluid shoe moves relative to said container.

70. (New) The subassembly of Claim 67, wherein said first non-oxygen bearing fluid and said second non-oxygen bearing fluid are a gas.

71. (New) The subassembly of Claim 67, wherein said first non-oxygen bearing fluid and said second non-oxygen bearing fluid are a liquid.

72. (New) The subassembly of Claim 67, wherein said fluid manifold and fluid shoe are in fluid communication with one another.

73. (New) The subassembly of Claim 67, wherein said fluid shoe comprises a plurality of shoe apertures.

74. (New) A cap chute end subassembly for capping a container, comprising

a fluid manifold for injecting a first non-oxygen bearing fluid into said container;

- 5                   a fluid shoe operatively adjacent said fluid manifold for injecting a  
second non-oxygen bearing fluid into a cap;  
                    at least one fluid shoe aperture for injection of a third non-oxygen  
bearing fluid into said container;  
                    wherein a first fluid stream from said first non-oxygen bearing fluid,  
10   a second fluid stream from said second non-oxygen bearing fluid, and a third  
fluid stream from said third non-oxygen bearing fluid are sequenced to flow  
when said container is present.

75.   (New) The subassembly according to claim 74, further comprising:  
a frame that supports said fluid shoe and is configured to hold said  
cap;

- a wiper supported by said frame; and  
5                   a pair of arms operatively adjacent said wiper and rotatably affixed  
to the frame, wherein said pair of arms hold at least one of the caps for receipt  
by said container.

76.   (New) The subassembly of Claim 74, wherein said first non-  
oxygen bearing fluid, said second non-oxygen bearing fluid and said third non-  
oxygen bearing fluid are sequenced to flow one after another.

77.   (New) The subassembly of Claim 74, wherein said first non-  
oxygen bearing fluid flows before said second non-oxygen bearing fluid which  
flows before said third non-oxygen bearing fluid.

78.   (New) The subassembly of Claim 74, wherein said first non-  
oxygen bearing fluid, said second non-oxygen bearing fluid and said third non-  
oxygen bearing fluid are a gas.

79. (New) The subassembly of Claim 74, wherein said first non-oxygen bearing fluid, said second non-oxygen bearing fluid and said third non-oxygen bearing fluid are a liquid.

80. (New) The subassembly of Claim 74, wherein said fluid manifold and fluid shoe are in fluid communication with one another.

81. (New) The subassembly of Claim 74, wherein said fluid shoe comprises a plurality of shoe apertures.

82. (New) The subassembly of Claim 74, wherein said wiper depresses said cap onto said container.